

IN THE CLAIM

Please cancel Claim 1, without prejudice or disclaimer of the subject matter thereof, and add new claim 2. The added new claim 2 is based on the original claim 1 and the original specification. Thereby, it is assured that the new claim 2 is based on the original claim and specification and thus no new matter is added. The claim 2 is listed the following remark, which shows the relation of the claim 2 to the original claims and specification.

What is claimed is:

Claim 1 (Cancelled)

Claim 2. (New claim) A method for manufacturing a zipper without shift in injection molding; comprising the steps of:

forming a bank of continuous zipper teeth on an inner side of each of two parallel zipper strips by molding injection; wherein an inner side of each zipper strip has a respective connecting strip;

scraping a part of zipper teeth on each zipper strip;

melting two layers of films so that each films 13 enclosing two sides of each zipper strip at the part without zipper teeth by thermal pressing technology;

punching a hole at an inner lateral side of each film and the hole passing through each zipper strip, but the connecting strip at an inner side of the zipper strip is remained;

guiding the two zipper strips into an upper and a lower engaging piece molds; and tensioning the zipper strips within the mold so as to place the

zipper strips on the molds flatly;

injection-molding upper engaging pieces at inner sides of the zipper strips and injection-molding lower engaging pieces at inner sides of the films; removing the molds from the zipper strips and removing other undesired objects; and

cutting the zipper strips through the holes, thus forming the engaging pieces of a zipper;

wherein in the step of forming the hole, the connecting strip at an edge having the films must be retained for fixing the zipper teeth; when the zipper strips are tensioned within the molds, the zipper strips will resist against a pulling force applied thereon; thereby, the zipper strips are precisely positioned in the upper engaging piece mold and the lower engaging piece mold.